



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

269T9310
Job Sheet 177679



Part No: 269T9310

Job Qty: 1 ea

Part Name: Micrometer Flat Hinge



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/16/18

Job Tracking No:

Due Date: 10/29/18

Created By: Logan David

Type: SOLD

Description: Navair 669

Note: DWG 269T9310 Rev D IPP Rev A 18.02.06 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	Start up Operation	1 Ea	10/29/18	10/29/18	0.08	0.00	Start Up Small Fab-2		MCC
100	Small Fab	1 pcs	10/29/18	10/29/18	0.00	0.50	Small Fab-9		MCC
110	QC	1 pcs	10/29/18	10/29/18	0.00	0.00	QC5		JAN 04 2019 DAS 63
130	Packaging	1 pcs	10/29/18	10/29/18	0.00	0.00	Packaging3-2		28 9-89
140	QC21-FG	1 Ea	10/29/18	10/29/18	0.00	0.00	QC21		DAS 21 9-89 JAN 04 2019

Part Op 100 - Assemble as per DWG.
Descriptions: 130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
92373A363	Roll Pin	1 Ea (1 ea)	95-Start up Operation	5044108
269T9310-3	Handle	1 Ea (1 ea)	100-Small Fab	5050496
269T9310-5	Anvil	1 Ea (1 ea)	100-Small Fab	5070233
269T9310-7	Anvil	1 Ea (1 ea)	100-Small Fab	5046964
269T9310-9	Nut	2 Ea (2 ea)	100-Small Fab	5070259

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
95-Start up Operation	92373A363	1	48	0
100-Small Fab	269T9310-3	1	3	0
	269T9310-5	1	4	0
	269T9310-7	1	4	0
	269T9310-9	2	8	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S141764



Part: 269T9310

Job No: 177679

Serial No/Batch: S141764

Revision: D

Inspector:

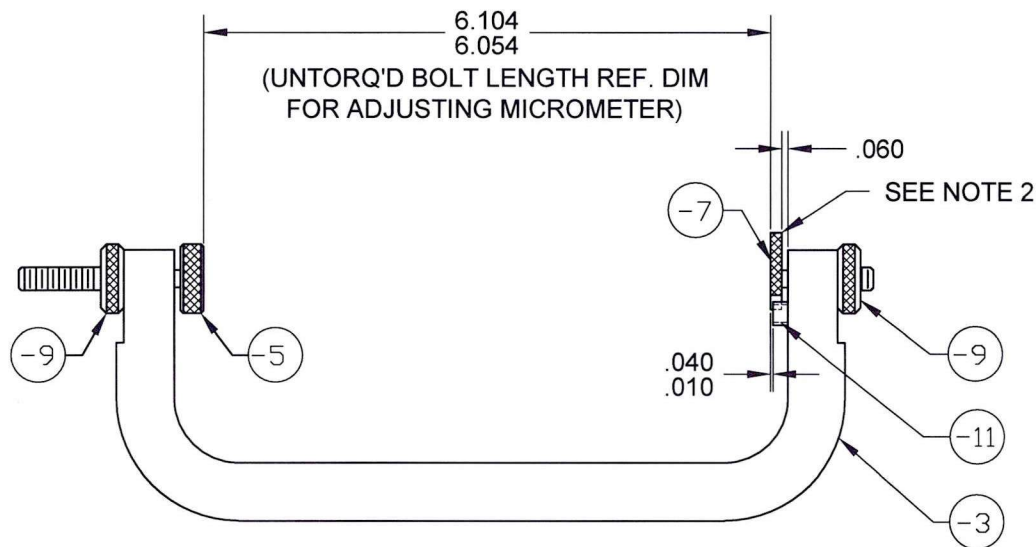
Exp Date:

Instructions:

Date: 01/04/19

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
—	DRAWN FROM TATTERED DWG, CH'D EDGE BREAK FROM .015 TO .030 IN TITLEBLOCK PER G.E.	10/28/09	RJC
A	ADDED -3 MISSING DIM .375 & CORRECTED RIGHT SIDE VIEW PER G.E.	6/20/11	RJC
B	CREATED SHEETS 2 THRU 5 MOVED COMPONENTS INTO SEPERATE SHEETS, REVISED BOM, ADDED NOTE, CH'D -3 FINISH FROM BLACK OXIDE TO BLACK ZINC CH'D ROLL PIN TO S.S.	9/9/11	SE
C	CH'D DIMENSION TOLERANCE IN TITLEBLOCK PER S.E.	10/5/11	RJC
D	-3 CH'D B/O INFO WAS 11-1/2 IS 12-5/8. -5 & -7 ADDED MISSING DIM .03 X 45°. -5, -7, -9 CH'D NON-CRITICAL DIM TOLERANCES.	5/7/14	DPD



ASSEMBLY

NOTES

1. MATERIAL MAY VARY DEPENDING ON COMMERCIAL AVAILABILITY.
2. ANVIL ROTATION OF 60 DEG RESULTS IN .0083 AXIAL TRAVEL (REF)

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-3	1	HANDLE	1018	Ø5/8 x 12-5/8	2
			-5	1	ANVIL	303 S.S.	Ø3/4 x 2-1/8	3
			-7	1	ANVIL	303 S.S.	Ø1 x 1-1/4	4
			-9	2	NUT	303 S.S.	Ø3/4 x 3/8	5
		B/O	-11	1	ROLLPIN	S.S.	Ø1/4 x 5/8 MCMaster 92373A363	1
	ASSY #							

RED BARN MACHINE	
TITLE MICROMETER FLAPPING HINGE	
DWG NO. 269T9310	REV D
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: CLOUGH
TOLERANCES ON: DECIMALS .XXX ± .010 .XX ± .03	APPROVED D Weil
FRACTIONS ± 1/32 ANGLES ± 5°	HEAT TREAT FINISH
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES Ø15 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:2	DATE 10-8-09
SHEET 1 of 5	USED ON MODEL SCHWEIZER